

Controls for DepotMini

Standard Control



Time Control



	Standard Control	Time Control
Time-mode	X	X
Counter-mode	X	
M-mode	X	X
Quantity in counter-mode	Any quantity of control parts and production parts per container	
Quantity recipes	10	1
Differentiation production parts and control parts	X	X
Single container emptying	X	
Available with DepotVacuum	X	
Available with DepotMini C	X	
Available with DepotMini R	X	X
Sampling in mode automatic	X	
Touchscreen	X	
Languages (ger., fr., eng.)	Languages can be changed	English

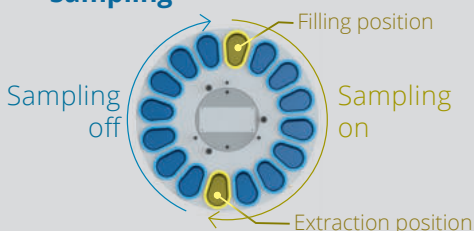
Operating modes

- Time mode: The production and control containers are switched further after a fixed time.
- Counter mode: The production and control containers are switched further after a certain number of parts
- M mode: The production and control containers are switched further using a M code.

Machine interface

- **DepotMini full** in automatic mode, if all containers are full
- **DepotMini ready** in automatic mode

Sampling



Automatic mode

In automatic mode, the following signals are issued:

- DepotMini ready for operation
- DepotMini full

Emptying containers

Manual switched further for emptying the containers.